



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3646-3
Job Sheet 163511



Part No: D3646-3

Job Qty: ~~4~~ ea **2** *is scrap*

Part Name: Arm



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/30/17

Job Tracking No:

Due Date: 11/15/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV C IPP Rev. A new issue 07.07.25 EC verified by:JLM

Ship Via:

Bill of Materials

Part/Part Name	Part Note	Serial No	Quantity	Location
D3646-3	DWG REV C IPP Rev. A new issue 07.07.25 EC verified by:JLM		0.000	
Arm				
M304TR0.500W.035			0.000	
304 Round Tube .500 X .035W				

Job Routing

Op No	Operation	Qty	Due Date	Standard		Workcenter/Supplier	
				Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	4 Ea	11/14/17	0.00	0.00	Start up container	<i>M L L</i>
100	Brake NC	4 pcs	11/14/17	0.00	1.81	Brake NC 1	<i>M L L</i>
110	Small Fab	4 pcs	11/14/17	0.00	2.47	Small Fab	<i>DAS M L L</i>
120	QC	4 pcs	11/14/17	0.00	0.00	QC5	<i>38</i>
130	Powdercoat	4 pcs	11/15/17	0.00	0.13	Powdercoat4	<i>8/27/17 - 4.</i>
140	QC	4 pcs	11/15/17	0.00	0.00	QC3	<i>38</i>
150	Packaging	4 pcs	11/15/17	0.00	0.00	Packaging3	<i>9/27/17 SD</i>
160	QC21-SA	4 Ea	11/15/17	0.00	0.00	QC21	<i>DEC 11 6 2017</i>

M 135.418 START:8:55 O.T. 300 FINISH:9:25.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304TR0.500W.035	12	0	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S012468



Arm

PART NO:
Revision:
Operation:
Change No:

D3646-3

Start up Operation

Mfg Date: 11/22/17
Job No: 163511

Dart Aerospace Ltd.
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CANADA
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Page 1

Tuesday, June 27, 2017 1:26:57 PM

Stop *NS2*

Customer:

9-29

Run Start *NR1*

Stop *NR2*

[illegible]

Packaging

Quality Control

Picklist Print

Page 1

Tuesday, June 27, 2017 1:27:00 PM

Work Order ID: 163511

163511

Parent Item: D3646-3

D3646-3

Parent Item Name: Arm

Start Date: 6/27/2017

Required Date: 7/4/2017

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev. A new issue 07.07.25 EC verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304TR0.500W.035		Purchased	No			110	f	85.5028	2.91	12.25263			

M304TR0 500W 0.35

304 RD Tube .500 x .035W

Location

Loc Qty

Loc Code

GA

85.502796

m137086

14.025477

m137199

2.300579

m137286

0.02674

m137415

27.6

m137623

1.55

m137834

40

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: <u>163511</u> Part No. <u>D3646-3</u> NCR No. _____		DISPOSITION Rework ☒ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☒</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☒	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																						
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Large Fab ☐	Composite ☐	Supplier ☐																							
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																		
Description Work Order Deviation				Disposition																					
Part move when I bend it				Scrap + destroy				Completed By M. T. ...																	
								Lead hand / Supervisor Approval Verification SK 17/11/22																	
								QC / QA Coordinator Approval																	
Root Cause		FAULT CATEGORY																							
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ ☒ Bending Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ ☒ Over/Under tolerance Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐																				
OTHER : ☐																									